

Biomechanical Assessment of Lumbar Stability: Finite Element Analysis of TLIF with a Novel Combination of Coflex, and Pedicle Screws

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35 **Abstract**

36 **Purpose:** Finite element analysis is frequently used for lumbar spine biomechanical
37 analysis. The primary scope of this work is to illustrate, using finite element analysis, how
38 the biomechanical behavior of the Transforaminal lumbar Interbody fusion (TLIF), along
39 with a novel combination of the Interspinous process device (IPD) and pedicle screws,
40 improves lumbar spine stability.

41 **Methods:** In this study, Unilateral Pedicle Screw Fixation (UPSF) and Bilateral Pedicle
42 Screw Fixation (BPSF) were used. Four FE model was developed using ANSYS software,
43 as follows: (1) Intact model; (2) TLIF with "U"-shaped Coflex-F IPD (UCF); (3) TLIF with
44 Coflex-F and UPSF (UCF + UPSF); and (4) TLIF with Coflex-F and BPSF (UCF + BPSF).
45 The intact model was subjected to four pure moments (10 Nm), and the results were
46 validated with previous literature data. The intact model results correlated well with the
47 literature data, and the model was validated. Three surgical models were subjected to 7.5
48 Nm four pure moments, Flexion (FL), Extension (ET), Lateral bending (LB), and Axial
49 rotation (AR) and a 280N follower load.

50 **Results:** The surgical model results are compared with the intact model. The
51 comprehensive analysis results show the UCF + BPSF surgical model gave a good
52 advantage on range of motion, cage stress, Coflex-F stress, and endplate stress compared
53 among the two models.

54 **Conclusion:** This study proposes that the UCF + BPSF system helps to reduce the stress
55 on the implant and adjacent endplates and gives very good stability to the lumbar spine
56 under the various static loading conditions.

57

58 **Keywords:** Finite element analysis, Lumbar, Biomechanics, TLIF, Pedicle Screws,
59 Biomaterials.

60

61 **Abbreviations**

62 TLIF - Transforaminal Lumbar Interbody Fusion

63 IPD - Interspinous Process Device

64 UPSF - Unilateral Pedicle Screw Fixation

65 BPSF - Bilateral Pedicle Screw Fixation

66 FE - Finite Element

67 UCF - TLIF with "U"-shaped Coflex-F IPD

68 UCF + UPSF - TLIF with Coflex-F and UPSF
69 UCF + BPSF - TLIF with Coflex-F and BPSF
70 IVD - Intervertebral Disc
71 L - Lumbar vertebral bodies
72 CT - Computed Tomography
73 N - nucleus pulposus
74 ROM – Range of Motion
75 Mvms - Maximum von mises stress
76 FL – Flexion, ET – Extension, LB – Lateral Bending, AR – Axial Rotation
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78 1. Introduction

79 TLIF is a commonly using surgical procedure for addressing the lower back pain in a
80 long-term situation [22]. One of its main advantages is its ability to reduce neurological
81 complications while still allowing the use of a comparatively large Interbody cage via a
82 small incision [17],[47]. However, it is essential to understand that traditional pedicle screw
83 fixation systems have limitations. UPSF, BPSF are the two common type of Pedicle Screw
84 system. It increases motion and stress in the adjacent spinal segments, resulting in adjacent
85 spinal degeneration over time [11],[33].
86

87 Long-term complications of the Pedicle Screw system include screw misalignment,
88 pedicle breakage, loss of correction, and screw loosening [33]. These challenges increase
89 the demand for surgical technique advancements. According to biomechanical studies, the
90 pedicle screw system may cause stress concentrations, particularly in the center regions of
91 the rods and the neck portion of the screws [11]. This highlights the importance of
92 improving the design and application of pedicle screw fixation to reduce biomechanical
93 stress and its possible adverse effects. Based on these considerations, additional research
94 and development are required to improve the effectiveness of TLIF procedures, particularly
95 pedicle screw fixation procedure [42].
96

97 Surgeons are currently looking into the use of IPDs, as a less invasive procedure that
98 can replace lumbar fusions [23]. IPDs provides relief from pressure on the canal of the
99 spinal cord and nerve roots by creating space in between the intervertebral bodies [12],
100 [38]. The advantage of IPDs over traditional pedicle screw fixation is that they produce
101 comparable clinical and radiologic results while reducing surgery times, blood loss, and

102 hospitalizations [34],[39]. The Coflex-F IPD has been created to assist in fusion surgeries
103 [47]. According to studies, it is effective at stabilizing the surgical area, particularly during
104 flexion, and bending motion. Researchers compared its biomechanical behavior with the
105 characteristics of other fusion methods such as Posterior Lumbar Interbody Fusion and
106 Anterior Lumbar Interbody Fusion [9],[10].

107
108 Despite its potential to provide a balance of stabilization and fusion, research suggests
109 that the UCF has some limitations [22],[33],[47]. These limitations include the level and
110 effectiveness of fusion achieved, the biomechanical interaction between the techniques, and
111 the variability in clinical outcomes observed among patients. Understanding these
112 limitations is critical in order to select the best surgical approach for each individual's
113 unique spinal condition. Comprehensive literatures shows that IPD and Pedicle Screw
114 systems not significantly provide stability to all kind of motions with TLIF procedure, it
115 has some limitation both stabilization systems [9],[10].

116
117 In order to fill these gaps, a new study has been initiated to investigate the
118 biomechanical behavior of UCF and Pedicle Screw systems. The purpose of this research
119 study is to investigate how the UCF and Pedicle Screw systems improves biomechanical
120 behavior under static loading conditions.

121 122 **2. Material and Methods**

123 **2.1. Development of Lumbar FE - model.**

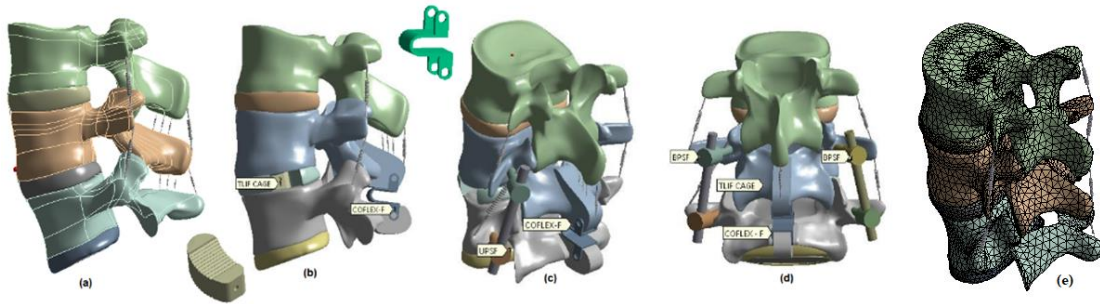
124 The lumbar spine FE - model was constructed using Computed Tomography (CT) Scan
125 Images of a 32 year old healthy female volunteer with no prior medical history of spine
126 injury or degeneration. The CT scan images were used after the volunteer expressed
127 concern. Creating an FE model that includes the exact dimensions of the lumbar spine and
128 internal structures is critical for biomechanical investigations [14],[28]. In this
129 investigation, general and effective methods were applied.

130
131 The CT scan images are imported in DICOM file format into the MIMICS 14.0
132 software (Materialize, Leuven, Belgium) [25]. To obtain the masks of the intervertebral
133 disc (IVD) and Lumbar vertebral bodies (L1-L5), MIMICS 14.0 used threshold
134 segmentation based on the CT data. Extraction of the solid lumbar spine model and export

135 as a Standard Triangle Language (STL) file are accomplished through the use of the
 136 masking technique. After that, the STL file was imported into Geomagic Studio 12.0 (3D
 137 Systems, South Carolina, and USA) to perform geometric smoothing and cleanup [4].
 138 Furthermore, the processed 3D model was imported into Space Claim software
 139 (ANSYS.Inc, Canonsburg, Pennsylvania, United States) for the creation of an
 140 intervertebral body, endplate, and nucleus pulposus (N1-N5).

141

142 Then using Boolean operation surgical implant cage of TLIF was added to the Lumbar
 143 Model [29]. One intact model and three surgical models, totally four models created for
 144 this analysis; (1) Intact, (2) UCF, (3) UCF + UPSF, (4) UCF + BPSF is shown in Figure
 145 1(a-d). The prior research provides a detailed description of the lumbar spine analysis
 146 process [31],[42].



147

148 Figure 1. (a) Intact Lumbar model, (b) Lumbar (L4-L5) surgical model with TLIF implant
 149 and Coflex (UCF), (c) Lumbar (L4-L5) surgical model with TLIF implant, Coflex and
 150 UPSF (UCF + UPSF), (d) Lumbar (L4-L5) surgical model with TLIF implant, Coflex and
 151 BPSF (UCF + BPSF), (e) Intact lumbar model (Meshed View)

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154 Table.1: Material property of lumbar spine FE model various parts with its values.

Part Name	Young's Modulus Value (MPa)	Poisson Ratio	Cross Section Area (mm ²)	Density (Kg/mm ³)	References
Cortical Bone	12,000	0.3	--	1.70 x 10 ⁻⁰⁶	[27]
Cancellous Bone	100	0.2	--	1.10 x 10 ⁻⁰⁶	[8]
Posterior Bone	3500	0.25	--	1.40 x 10 ⁻⁰⁶	[3]
Endplate	24	0.25	--	1.20 x 10 ⁻⁰⁶	

nucleus_pulposus	1	0.49	--	1.02 x 10 ⁻⁰⁶	
Annulus Fibrosus	4.2	0.45	--	1.05 x 10 ⁻⁰⁶	[15]
Anterior Longitudinal Ligament (ALL)	20	0.3	63.7	1.00 x 10 ⁻⁰⁶	
Posterior Longitudinal Ligament (PLL)	20	0.3	20	1.00 x 10 ⁻⁰⁶	[37],[47]
Ligament Flava (LF)	19.5	0.3	40	1.00 x 10 ⁻⁰⁶	[5]
Interspinal Ligament (ISL)	11.6	0.3	40	1.00 x 10 ⁻⁰⁶	
Supraspinal Ligament (SSL)	15	0.3	30	1.00 x 10 ⁻⁰⁶	
Intertransverse Ligament (ITL)	58.7	0.3	3.6	1.00 x 10 ⁻⁰⁶	
Pedicle screws (Titanium)	110,000	0.3	--	4.50 x 10 ⁻⁰⁶	
Coflex (Titanium)	110,000	0.3	--	4.50 x 10 ⁻⁰⁶	
Cage (Titanium)	110,000	0.3	--	4.50 x 10 ⁻⁰⁶	

155 The main focus of this analysis is on the biomechanical behaviors of L4-L5. To reduce
156 the computational time, the L1-L5 is simplified to L3-L5 [30]. The material property of the
157 lumbar is shown in Table.1. The ligaments are created by using a spring unit (Tension load
158 only) and the property of Ligament stiffness as shown in Table.2.

159
160 The contact between the bone and IVD is considered as boned contact [7] with Multi
161 Point Constraint contact formulation and contact between two cartilages is frictional
162 contact with a frictional coefficient value of 0.2 [20]. The frictional contact is created by
163 the pure penalty formulation method. The following steps are done to avoid the meshing
164 error. Tet Mesh is utilized for all elements of the lumbar model to speed up and simplify
165 the meshing process. The meshing size for the individual parts and no of nodes of each
166 part of the model as shown in the Table 3. The process of meshing carried out with
167 acceptable nodes and elements count.

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169
170
171 Table 2 Stiffness of Ligaments in N-mm [13]

Ligaments	ALL	PLL	ISL	SSL	LF	ITL
L3-L4	40 ± 20	10.5 ± 8	18.1 ± 16	35 ± 11.7	35 ± 6.2	50
L4-L5	40.5 ± 14	25.8 ± 16	8.7 ± 6.5	18 ± 6.8	27.1 ± 12	50

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174 Table.3. Individual meshing properties of the lumbar spine model

Parts	Element		Node	Element		References
	size (mm)	Element name	count	count	count	
L3	3	10 node Tet element	20136	12065		
L4	3	10 node Tet element	21280	12759		
L5	3	10 node Tet element	18220	10882		
IVD3	2	10 node Tet element	13902	8117		
IVD4	2	10 node Tet element	12441	7199		[6],[13],[35]
IVD5	2	10 node Tet element	11910	6851		
N3	2	10 node Tet element	8679	5183		
N4	2	10 node Tet element	7309	4328		
N5	2	10 node Tet element	5945	3433		

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2.2. Boundary conditions

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The boundary conditions are applied with two different conditions, (1) Intact lumbar model (2) Surgical lumbar model. The L5 lumbar vertebra's lower surface was validated to remain stationary using a rigid constraint with six degrees of freedom in both models. It does not experience displacement or rotation when subjected to a moment. This constraint is consistent with the methodology used in previous research [3]-[5],[8],[15],[21],[27]-[31]. There were two load conditions used. The initial load conditions were designed to validate the Intact of the finite element (FE) model. L5's inferior surface was fixed in all directions to ensure stability [46].

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Figure 2 (a) shows the boundary condition for the intact, at the center of the L3 superior surface, pure moments of 10 Nm in flexion (FL), extension (ET), lateral bending (LB), and axial rotational (AR) were then applied. Additionally, the IVD stress and axial displacement of L4-L5 were compared to prior experimental research by progressively increasing the preload values (100N, 200N, 300N, and 400 N) on the lumbar model [1].

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The second loading condition was applied both intact and surgical models. A 7.5 Nm moment was applied to the L3 superior surface to simulate four motions such as flexion, extension, lateral bending, and axial rotation [18]. In addition, a bilateral set of connector elements applied a 280 N follower load along the curvature of the lumbar spine, representing partial body weight [47]. In the case of surgical models, displacement control

196 was used to achieve the same L3-L5 range of motion as the intact model. Finally, the
 197 calculations included determining the range of motion (ROM) and intervertebral disc
 198 pressure.

199

200 3. Results

201 3.1. Intact model results

202 3.1.1. Verification of IVD3 - ROM

203 The IVD3 of intact model was validated with previous experimental results. The
 204 deformation of intact lumbar model under the four motions are shown in Figure 2(c).

205

206 3.1.2. Calculation of ROM

207 The rotational angle of L3 & L4 for the intact model is shown in Figure 2(b) [47].

208 Range of motion of IVD3 = Angle of rotation of L3 – Angle of rotation of L4
 209 = 6.0199 – 2.45315 = 3.56675

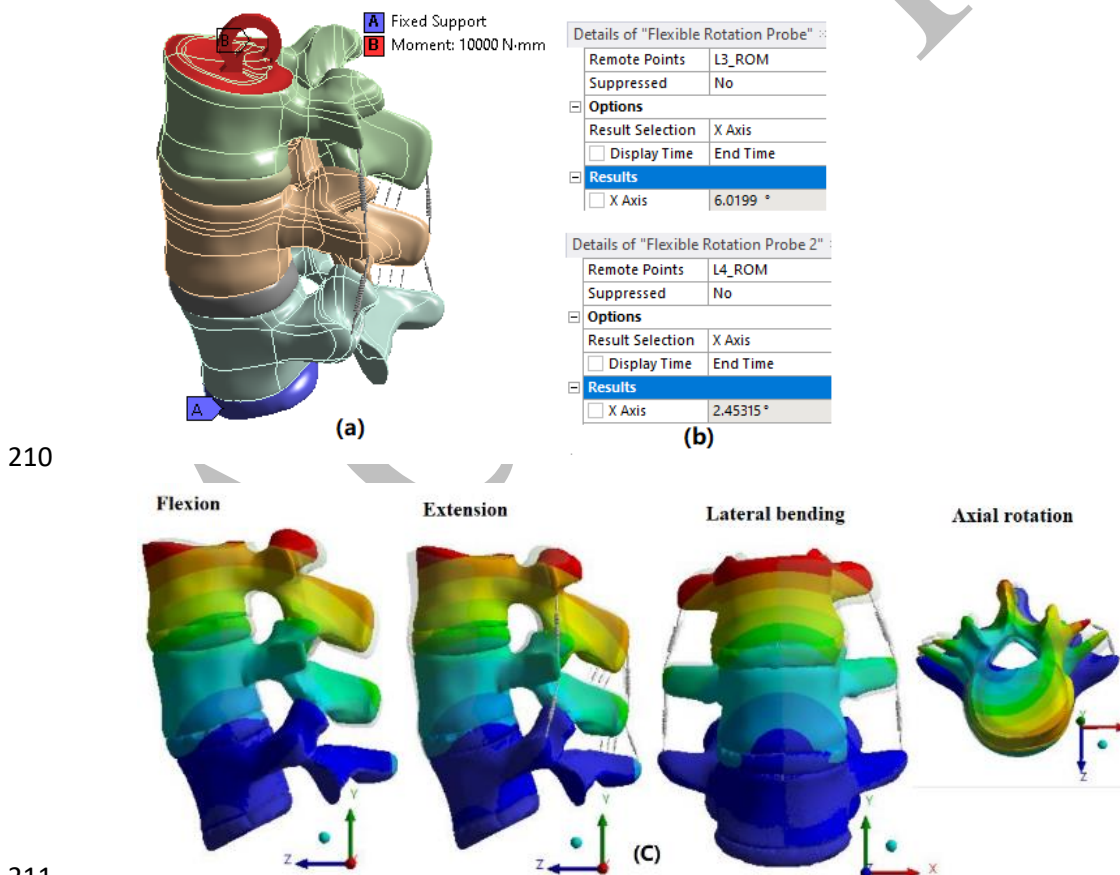
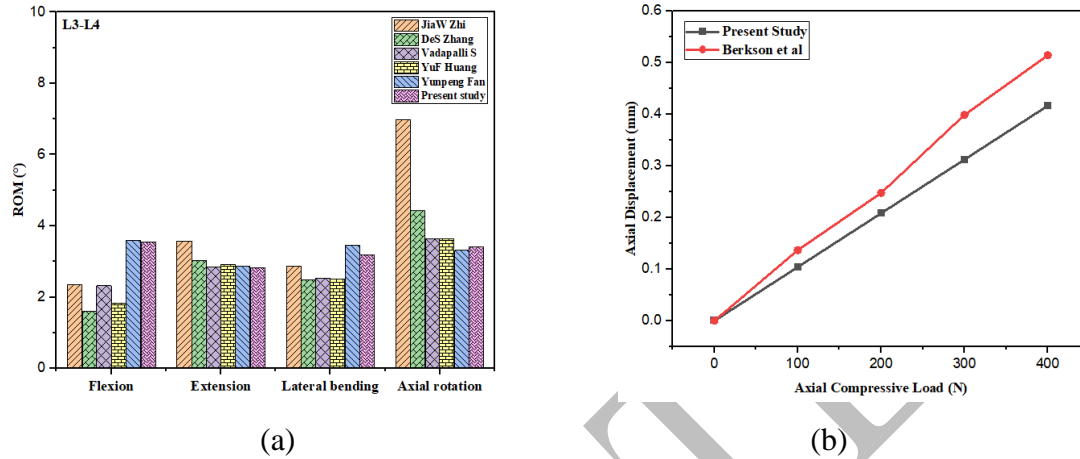


Figure 2. (a) Boundary conditions – Intact Model, (b) Angle of rotation of L3 & L4 calculated by ANSYS software. (c) Intact lumbar model deformation plot for four pure moment (10 Nm).

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The graphical representation of the ROM of the IVD3 compared with various previous literature review [2],[41],[25] is shown in Figure 3(a). The Intact lumbar model is simplified to L3-L5 because of the scope of the present study only considering the L4-L5. The results shows the present Intact FE model is reliable and valid.



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221

222 Figure 3. (a) ROM of Intact lumbar spine model (L3-L4) compared with other literature
223 data. (b) Load Vs Displacement of the present FE model (L4 - L5) with Berkson et al.

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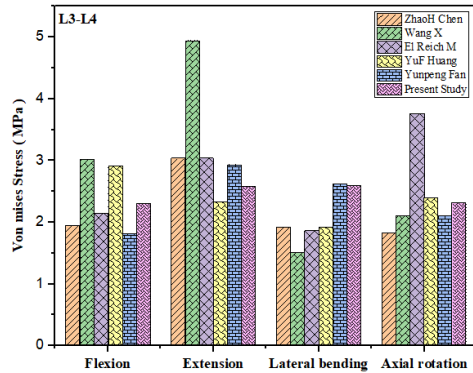
226 3.1.3. Verification of Axial displacement:

227 The axial displacement of the IVD of intact model (L4-L5) with respect to the increased
228 load as shown in Figure 3(b). The result of load versus displacement is compared with
229 Berkson et al [2]. The results are accordance with the literature review data. It shows the
230 present FE model is valid and reliable.

231
232

233 3.1.4. Verification of Von Mises stress of IVD3

234 The maximum von mises stress (Mvms) of IVD3 in the intact model is compared with
235 previous literature reviews [13],[40],[41],[44]. The results are shown in Figure 4 is
236 comparatively accordance with the literature review data. Therefore, the current intact FE
model proved to be valid and reliable.



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Figure 4. Comparison of Intact model Mvms (L3-L4) under four pure moment (10 Nm) with literature review data.

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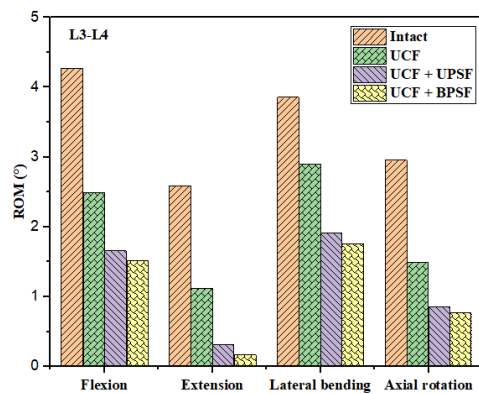
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3.2. Results of surgical model

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3.2.1. ROM of Intact vs surgical model.



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Figure 5. Comparison of Surgical mode with Intact model ROM (L3-L4) under four pure moment (7.5 Nm) with follower load (280N).

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The lumbar spine surgical model with expected range of motion under static loading conditions is shown in Figure 5. When compared to an intact model, the TLIF procedure significantly decreased the ROM in all motion conditions. It's clearly shows that the UCF + BPSF provides good stability and has the lowest ROM when compared to all other models. Compare with intact model, the UCF + BPSF ROM decreased significantly to 64% in FL, 93% in ET, 54% in LB, and 74% in AR. Furthermore, the ROM of the UCF model by itself is 42%, 57%, 25%, and 49%, respectively. Also, the UCF + UPSF's ROM is 61%, 88%, 50%, and 71%, respectively. Under all motion conditions, the UCF + BPSF model has the less amount of ROM motion. Compared to UCF, UCF+UPSF have less

256 ROM in all the motion. The ROM of L3-L4 calculated by L3 angle of rotation minus L4
 257 angle of rotation.

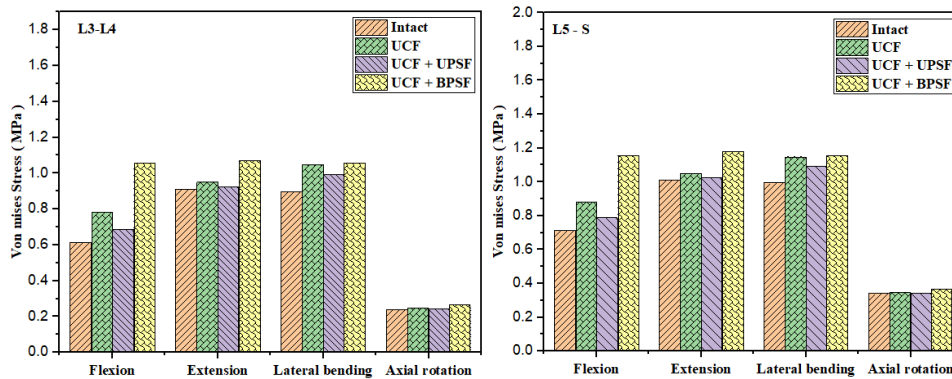
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259 **3.2.2. Maximum Von mises Stress**

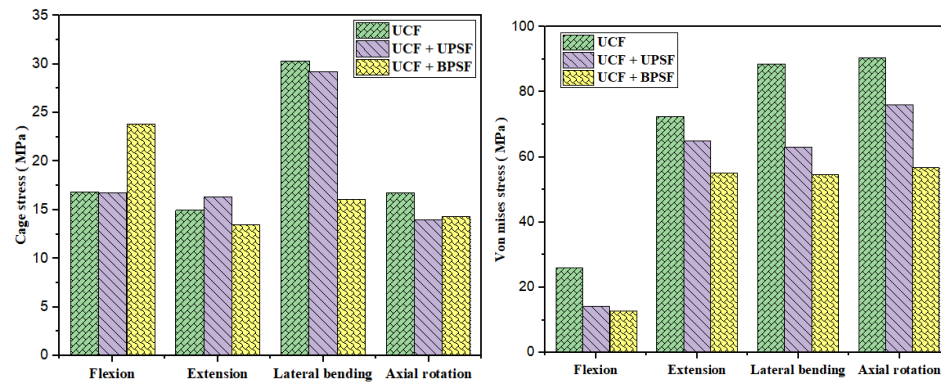
260 The Maximum Von mises Stress (Mvms) of IVD L3-L4 surgical model is shown in
 261 Figure 6(a), and 7(a). It clearly shows that minimum von mises stress in the axial rotation
 262 motion compare to all other motion. The UCF+BPSF surgical model had maximum stress
 263 value (1.073 MPa) in extension motion and minimum (0.240 MPa) in axial rotation of
 264 intact model. Additionally, UCF + BPSF model showed higher stress in all motions as
 265 compared to UCF + UPSF model. Compared with UCF + UPSF model, the UCF model is
 266 high stress in all motions. Similarly the Mvms of L5-Sacrum has higher stress than L3-L4
 267 is shown in Figure 6(b).

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(a) (b)



(c) (d)

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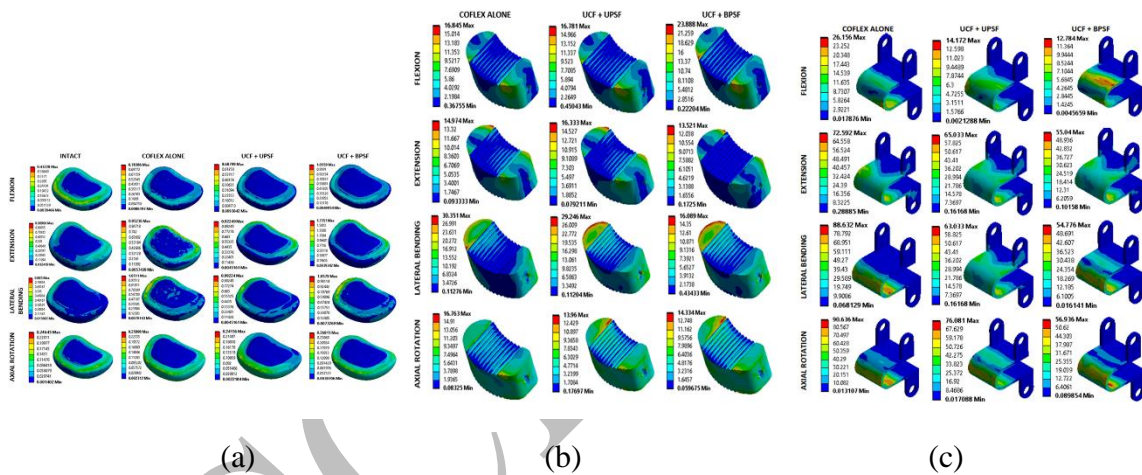
272 Figure 6. Comparison of Maximum vonmises stress of : (a) IVD (L3-L4), (b) IVD (L5-S)
 273 (c) Implant Cage, (d) Coflex- F IPD

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275 In this analysis, surgical model analyzed under four motion conditions. The Mvms of
 276 cage under various motion for the three surgical models is shown in Figure 6(c) & 7(b). It

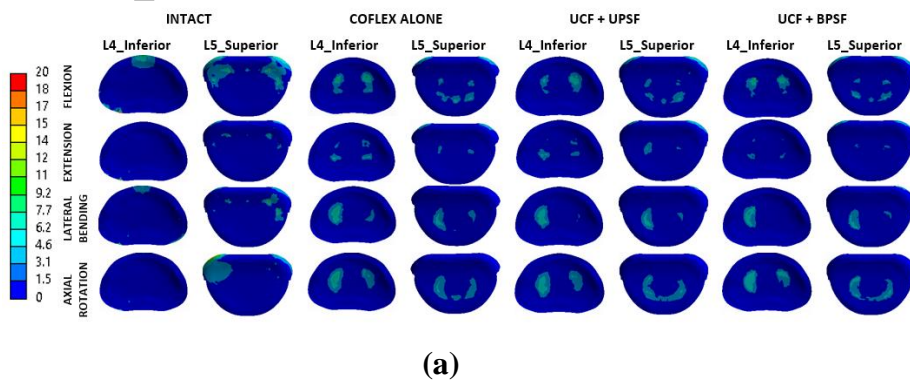
277 shows the UCF had the Mvms (30 MPa) in LB motion compare to all other models. Also
 278 UCF + BPSF model had minimum von mises stress (13.5 MPa) in the ET motion. The
 279 highest von mises stress experienced during lateral bending relative to all other motions.
 280 In ET motion, UCF + UPSF exhibited noticeably higher von mises stress than other
 281 models.

282 In this investigation, TLIF cages with UCF were implanted in all surgery models. Three
 283 surgical models were analyzed under four motions. The MVMS for UCF is shown in
 284 Figure 6. (d), 7(c). It clearly shows the MVMS at UCF model under axial rotation motion.
 285 The minimum stress at UCF + BPSF model in flexion motion. UCF model comparatively
 286 higher stress in all motions. In every motion, UCF + UPSF exhibited noticeably higher
 287 von mises stress than UCF + BPSF, according to the comparison of both UCF stress.



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 289 (a) (b) (c)
 290 Figure 7. Contour plot of Maximum vonmises stress for: (a) IVD (L3-L4), (b) Implant
 291 Cage (c) Coflex- F IPD

292 The end plate stress is the important parameter for the measuring the biomechanical
 293 behavior of the spine. Figures 8 (a), (b), and (c) shows comparison of L4 inferior end plate
 294 and L5 superior end plate stresses for all surgical and intact model under static loading.
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 297 (a)

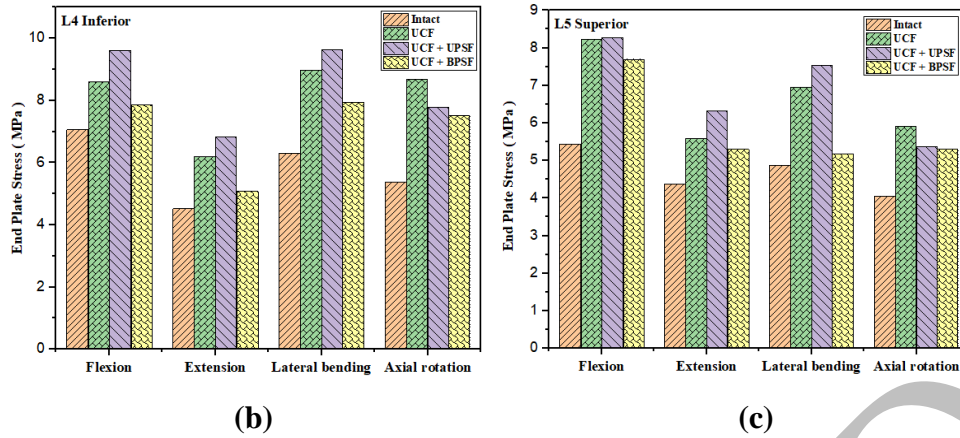


Figure 8. (a) Contour plot of Maximum vonmises stress for L4 inferior and L5 superior end plates (b) Comparison of Maximum vonmises stress of L4 inferior end plate (c) Comparison of Maximum vonmises stress of L5 inferior end plate.

Table .4. Overall comparison of surgical model under static loading condition

Overall comparison of biomechanical performance in surgical model under static loading condition

ROM	UCF alone	>	UCF+UPSF	>	UCF+BPSF
IVD stress	UCF+BPSF	>	UCF+UPSF	≈	UCF alone
Cage stress	UCF+UPSF	≈	UCF alone	>	UCF+BPSF
UCF stress	UCF alone	>	UCF+UPSF	>	UCF+BPSF
End Plate stress	UCF+UPSF	≈	UCF alone	>	UCF+BPSF

In the L4 inferior endplate at UCF + UPSF model significantly higher stress in FL, ET, and LB except axial rotation. Compared to UCF+BPSF, UCF+UPSF have slightly high stress in FL, ET, and AR except LB. In the L5 superior endplate stress at all the surgical models have significantly high stress compared to intact model. The UCF alone model and UCF+UPSF model have equal stress in flexion. UCF+BPSF, significantly high stress compared to Coflex alone and UCF+UPSF in LB and AR. In flexion and extension it's vice versa.

4. Discussion

The Prior research have shown that IPDs have shown positive results over the short and long terms [19],[26],[32]. In this investigation, FE models were subjected to four moment loading conditions. **Although UPSF have very good advantages on tissue disruption, less**

325 blood loss procedure, and the operation time is less, but several biomechanical
326 investigations have suggested that this technique is significantly less stable than BPSF due
327 to the only one side fixation point cause asymmetric effect [45].

328
329 The current study shows the similar trends in ROM of surgical models with intact
330 model. Compared to UCF model, the both UCF + UPSF and UCF + BPSF models have
331 less in ROM. It happens because of the UPSF and BPSF restrict the motion of the adjacent
332 lumbar [24]. The Coflex-F device and TLIF model exhibited less stability, particularly
333 when it came to axial rotation and lateral bending in both directions [22]. In current study
334 also UCF alone surgical model have maximum ROM compared to all other model, which
335 shows the instability of UCF model on lumbar spine. The overall biomechanical behavior
336 of surgical models as shown in Table.4. The TLIF procedure, slightly raised the stress in
337 the adjacent IVD's. The Figure 6(a) and (b) shows that, stress of IVD5 (between the L5
338 and sacrum(S)) is higher than the IVD3 (between the L3- L4). The implant cage transfer
339 the load to the adjacent IVD, which increase the stress in the IVD5 [16].

340
341 The UCF alone model allows motions compared to the other two surgical models.
342 Which increase load on the implant cage, correspondingly the stress is increased in UCF
343 model compared to the three surgical models cage stress is shown in Figure 6(d) &
344 7(c).[43] UCF alone model has high Mvms in lateral bending motion. UCF model
345 comparatively higher stress in all motions. In every motion, UCF + UPSF exhibited
346 noticeably higher von mises stress than UCF + BPSF, according to the comparison of both
347 IPD stress. A comprehensive analysis of all the parameters (Table.4) shows that UCF +
348 BPSF model has improved ROM and stability over the lumbar, IPD and cage.

349
350 Despite the fact that surgical models have their own advantages, they do have
351 limitations. Because this study only included one unique person's data, the results do not
352 represent the average number of people in the study. Although the lumbar materials in real
353 life have nonlinear material properties, the material used in this analysis is linear elastic.
354 In spite of this, the outcomes won't alter much [47]. Furthermore, the applied follower load
355 does not have an adverse effect on the lumbar region. Moreover, the degeneration
356 characteristics were not included in the analysis. The overall results shows, the UCF +
357 BPSF model have good lumbar stability and minimum stress on Coflex, Implant cage, and
358 end plates.

359

360 **4.1. Limitations**

361 The primary understanding of this FE study limited it to static structural analysis. Future
362 research can include additional dynamic loading, such as vibration loading and friction
363 between the facet joints. Also in this study assumed that the material properties of the
364 lumbar spine and other parts were considered as linear elastic behavior [47], but in reality
365 its nonlinear behavior. Despite of that, the predicted results would not significantly
366 changed with the literatures. In spite of this, the expected outcomes would not materially
367 alter based on the literature. This study's FE model does not account for spondylolisthesis,
368 IVD collapsed height, or spine degeneration diseases. The results of this study, which only
369 employed one distinct FE model, might not be typical of the general population.

370

371 **5. Conclusion**

372 In this study, the novel combination of Interspinous Process Device and Pedicle Screws
373 used to create three surgical conditions UCF alone, UCF + UPSF, and UCF + BPSF were
374 used to examine the biomechanical behaviors of the TLIF procedure under static loading
375 conditions. Despite of the surgical models has its own advantages and limitation. Compared
376 all the surgical models, UCF + BPSF model has very good advantage over the cage, IPD,
377 end plate, ROM and stability. Introducing the UCF with pedicle screws are provides good
378 advantageous in clinical practice. It will reduce the patients risk in long term journey.

379

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382 issues. There was no funding obtained for this research.

383 **Declaration of conflicting interests**

384 All authors declare no competing interests.

385

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387

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574 **Figure captions.**

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576 Figure 1. (a) Intact Lumbar model, (b) Lumbar (L4-L5) surgical model with TLIF implant
577 and Coflex (UCF), (c) Lumbar (L4-L5) surgical model with TLIF implant, Coflex and
578 UPSF (UCF + UPSF), (d) Lumbar (L4-L5) surgical model with TLIF implant, Coflex and
579 BPSF (UCF + BPSF), (e) Intact lumbar model (Meshed View)

580

581 Figure 2. (a) Boundary conditions – Intact Model, (b) Angle of rotation of L3 & L4
582 calculated by ANSYS software. (c) Intact lumbar model deformation plot for four pure
583 moment (10 Nm).

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585 Figure 3. (a) ROM of Intact lumbar spine model (L3-L4) compared with other literature
586 data. (b) Load Vs Displacement of the present FE model (L4 - L5) with Berkson et al.

587

588 Figure 4. Comparison of Intact model Mvms (L3-L4) under four pure moment (10 Nm)
589 with literature review data.

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591 Figure 5. Comparison of Surgical mode with Intact model ROM (L3-L4) under four pure
592 moment (7.5 Nm) with follower load (280N).

593

594 Figure 6. Comparison of Maximum vonmises stress of : (a) IVD (L3-L4), (b) IVD (L5-S)
595 (c) Implant Cage, (d) Coflex- F IPD

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597 Figure 7. Contour plot of Maximum vonmises stress for: (a) IVD (L3-L4), (b) Implant
598 Cage (c) Coflex- F IPD

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600 Figure 8. (a) Contour plot of Maximum vonmises stress for L4 inferior and L5 superior
601 end plates (b) Comparison of Maximum vonmises stress of L4 inferior end plate (c)
602 Comparison of Maximum vonmises stress of L5 inferior end plate.

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